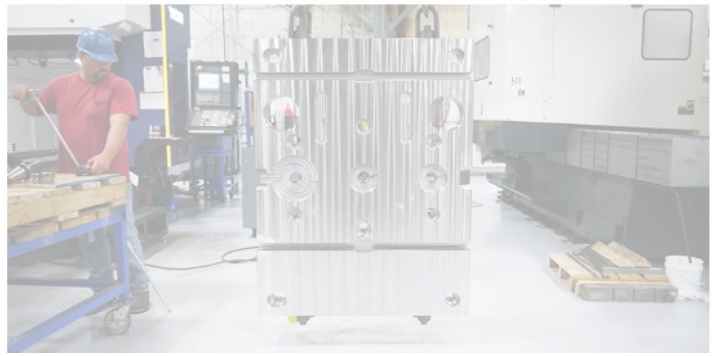


NOW HIRING!

CNC Mill Operator



SUMMARY

Ability to Set up and operate multi-axis milling machines to mill surfaces of steel work pieces.

COMPETENCIES

- Ability to read and interpret documents
- Ability to add, subtract, multiply and divide in all units of measure, using whole numbers, common fractions, and decimals
- Ability to solve practical problems and deal with a variety of situations
- Ability to interpret a variety of instructions (written, oral, diagram, etc.)

HOW YOU ADD VALUE

- Read process sheets, blueprints and sketches of parts to determine machining to be done, dimensional specifications, set up and operating requirements
- Retrieve CNC programs from DNC computer
- Insert precision indicator in machine spindle, and depress switches to job spindle into contact with work piece, and synchronize the program and tooling
- Retract spindle, load and secure first preset tool and holder (indicates tooling)
- Observe cutting operations
- Operate machine and perform a dry run to indicate if programming is correct
- Assemble and preset tooling for next operation during automated cycle to reduce machine down time
- Replace milling tools with drilling and boring tools at specified change points to reduce or eliminate subsequent machining of work piece on another machine
- Study job packet and organize materials for next run during automatic cycles to shorten change over time
- Perform and document specified inspection criteria

KNOWLEDGE & SKILLS

- Knowledgeable of CNC and manual machines used to manufacture tooling
- Positive and professional attitude
- Knowledge of manufacturing process
- Available to work weekends and overtime

EXPERIENCE & EDUCATION

- High School Diploma or GED

BENEFIT PLATFORM

- Competitive Compensation
- Excellent Medical, Dental, Vision & Life Insurance
- Flexible Spending Account
- Child Care Spending Account
- Short Term Disability
- Recognition Awards

WE CARE ABOUT YOUR FUTURE

- 401k Plan and match incentives
- Employee Development Plans/Mentorships
- Educational Seminars

WE CARE ABOUT YOUR LIFE OUTSIDE OF GPMI

- Vacation, Bereavement and Civil Responsibility compensation
- Paid Holidays
- Wellness screenings
- Employee Assistance Program
- Employee Discount Program

WE CARE ABOUT YOUR SAFETY AND THE ENVIRONMENT

- Lean, Sustainable and Environmentally friendly environment
- Safety Preparedness Instruction

GPMI IS A PREFERRED PLACE TO WORK

- GPMI's reputation as a stable diversified contract manufacturer for over 40 years
- A mid-sized company so we know your name and recognize your achievements
- Multi-generational and culturally diverse workforce
- Community involvement and corporate sponsorships Life-long learning and educational opportunities
- A balance of a tenured workforce and new talent

ABOUT GEMINI PRECISION MACHINING

GPMI, a Gemini Group company, is North America's leading supplier of forge tooling. We are not another CNC machine shop. **WE ARE FORGE TOOLING SPECIALISTS.** This means forging companies count on us for the design, manufacture and repair of all-things-forge-tooling related, including: impression dies, press dies and punches, die holders, rams, sow blocks, bolsters, anvils, grippers, trim tooling and so much more. To that point, we count it a privilege to walk the forging floor alongside our customers, working side-by-side to tackle their toughest tooling challenges. We are Forge Tooling made in the USA.

ABOUT GEMINI GROUP

- Gemini Group has 1,400+ team members (one of the large employers in Michigan's "Thumb")
- 600 million+ components and assemblies sold and shipped annually
- 400+ customers
- 17 locations throughout US and MX
- Michigan based and always will be
- Privately held...not private equity. We're in it for the long haul.

So, are you ready? Are you ready to join Gemini Precision Machining's winning team? Admittedly, any decision to make change is not without risk. As such, maybe it makes sense for us to have some discussion around fit? At the end of the day, you'll know more about us...and we'll both know whether or not this is the right fit. Either way, a great way to get the conversation rolling is by applying.

Apply by emailing your resume to:

jignash@geminigroup.net

Visit our website to learn more: www.geminigroup.net